



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003418

D412-702-311
Job Sheet 177929



Part No: D412-702-311

Job Qty: 1 ea

Part Name: Harness Assembly



MAY 25 2018

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/23/18

Job Tracking No:

Due Date: 6/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV 4 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/5/18	6/5/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	1 pcs	6/5/18	6/5/18	0.00	0.16	Small Fab-6		
110	QC	1 pcs	6/5/18	6/5/18	0.00	0.00	QC5		
120	Packaging	1 pcs	6/5/18	6/5/18	0.00	0.00	Packaging3-2		
130	QC21-FG	1 Ea	6/5/18	6/5/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3570-1	Bracket	1 Ea (1 ea)	90-Start up Operation	F 145412
D4088-043	Shoulder Harness	1 Ea (1 ea)	90-Start up Operation	5036150
MS21042L3	Nut	4 Ea (4 ea)	90-Start up Operation	5054107
MS24694-S50	Screw	4 Ea (4 ea)	90-Start up Operation	5066937
NAS1149D0332J	Washer	4 Ea (4 ea)	90-Start up Operation	5035396

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3570-1	1	10	0
	D4088-043	1	3	0
	MS21042L3	4	1,599	0
	MS24694-S50	4	296	0
	NAS1149D0332J	4	2,291	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																						
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				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																						
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